



Installation Tightening Guide Table

Wrench Number of Turns	Gland Size (mm)																	Cable Diameter
	16FF1	16FF2	20FF1	20FF2	20FF3	20FF4	20FF5	25FF1	25FF2	25FF3	25FF4	25FF5	25FF6	25FF7	25FF8	32FF1	40FF1	
1.00																		
1.50																		
2.00								10.3/6.0										
2.25																		
2.50												13.8/7.2						
3.00	8.2/5.0	10.0/6.0		10.3/6.0	11.90/6.2	13.5/7.0	11.3/8.3		12.4/6.5	12.4/8.8	13.2/5.2		15.0/5.0	15.9/7.7	10.0/4.0	17.1/10.0	19.4/10.0	
3.50	7.0/4.0		8.2/5.0					8.0/4.0	9.4/4.7	9.7/7.0	10.2/3.4	10.8/5.4	12.0/3.2	12.9/5.9				
4.00		8.0/4.0		8.0/4.0	10.0/4.0		9.0/7.0								7.0/2.2			
4.50			7.0/4.0			11.0/4.0												
5.00																	14.0/5.0	15.0/6.0
5.50																		
6.00																		

F1675		
IFS	Rev01	09/24
ATEX	Rev03	03/24
IECEX	Rev04	03/24
UKEX	Rev01	03/24