

1.

GENERAL

The marking of the Cable Gland shall include the following:

Ex eb IIC Gb

Ex nR IIC Gc (not applicable to CXe and CWe)

Ex ta IIIC Da

Ta =-60C to +130C(standard seal) / -20C to +200C (high temperature seal)

The C** series Type ranges of cable glands consist of a male-threaded front entry component, which is intended to screw into an entry point of its associated enclosure in accordance with relevant codes of practice. Clamping of the armour or braid is affected by a combination of the front entry component, main body and the different optional armour cone and armour sleeve combinations being fastened together. An outer seal nut, containing an elastomeric sealing ring and a Nylon 6 ferrule, threads onto the main body and effects environmental sealing onto the cable outer sheath.

Design options

The front entry component may be manufactured with a profiled groove to captivate an O-ring seal which locates on the mating face with the associated enclosure. This option having the gland type designation prefixed with the letter R, e.g. 25RC2K

The C2K can be supplied with a cone dedicated to SWA cable and known as the C2KW, or with a cone dedicated to braid or tape armours and known as the C2KX.

Materials of manufacture:

The standard material supplied is:

Brass	BS EN 12164:2011/ BS EN 12168:2011 Grade CuZn39Pb3 (CW614N) All brass manufactured component parts can be optionally nickel plated to a maximum of 0.008mm
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Alternate materials are:

Stainless steel	BS EN 10088-3:2014 Grades 316S11, 316S13, 316S31, 316S33, 316L
Mild steel	BS EN 10277-2:2008 Grades 220M07, 230M07 (EN1A) / 220M07Pb, 230M07Pb (EN1APb)
Aluminium	BS EN 573-3:2013 / BS EN 755-1-3:2008 Grade 6082 T6, 6262 T6 / BS EN 1676:2010 Grade LM25 TF Aluminium will contain less than 6% magnesium

Alternate entry component thread forms:

Metric	ISO 965-1, ISO 965-3 medium fit (6g) for external threads
ET (Conduit)	BS31:1940 (1979), Table A
PG	DIN 40430:1971
BSPP	BS2779:1986 class A full form for external threads
BSPT	BS21:1985 standard threads only as clause 5.4, gauging to clause 5.2 system A
ISO	ISO 7/1:1994, gauging to ISO 7/2 clause 6.3 for external threads
NPT	ANSI/ASME B1.20.1-2013 gauging to clause 3.2 for external threads
NPSM	ANSI/ASME B1.20.1-2013 gauging to clause 6.4 for external threads

The option to manufacture glands with entry threads that are one size up from the nominal quoted gland size.

The gland and seal sizes are determined by the entry thread and cable range take sizes:

Gland size	Entry thread	Entry Thread 'B' version	Cable inner sheath Ø (mm)		SWA (mm)		SWA, STA, strip armour, pliable wire armour* & wire braid (mm)		Outer seal sheath range (mm)	
			Max.	Min.	Max.	Min.	Max.	Min.	Max.	
16	M16 x 1.5	-	8.7	0.8	1.25	0	0.8	6.1	13.2	
20s/16	M20 x 1.5	M25 x 1.5	8.7	0.8	1.25	0	0.8	6.1	13.2	
20s	M20 x 1.5	M25 x 1.5	11.7	0.8	1.25	0	0.8	9.5	15.9	
20	M20 x 1.5	M25 x 1.5	14.0	0.8	1.25	0	0.8	12.5	20.9	
25s	M25 x 1.5	M32 x 1.5	20.0	1.25	1.6	0	1.1	14.0	22.0	
25	M25 x 1.5	M32 x 1.5	20.0	1.25	1.6	0	1.1	18.2	26.2	
32	M32 x 1.5	M40 x 1.5	26.3	1.6	2.0	0	1.2	23.7	33.9	
40	M40 x 1.5	M50 x 1.5	32.2	1.6	2.0	0	1.2	27.9	40.4	
50s	M50 x 1.5	M63 x 1.5	38.2	2.0	2.5	0	1.5	35.2	46.7	
50	M50 x 1.5	M63 x 1.5	44.1	2.0	2.5	0	1.0	40.4	53.1	
63s	M63 x 1.5	M75 x 1.5	50.0	2.0	2.5	0	1.0	45.6	59.4	
63	M63 x 1.5	M75 x 1.5	56.0	2.0	2.5	0	1.0	54.6	65.9	
75s	M75 x 1.5	M90 x 2.0	62.0	2.0	2.5	0	1.0	59.0	72.1	
75	M75 x 1.5	M90 x 2.0	68.0	2.5	3.0	0	1.0	66.7	78.5	
90	M90 x 2.0	M100 x 2.0	80.0	3.0	3.5	0	1.6	76.2	90.4	
100	M100 x 2.0	M115 x 2.0	91.0	3.15	4.0	0	1.6	86.1	101.5	
115	M115 x 2.0	M130 x 2.0	98.0	3.15	4.0	0	1.6	101.5	110.3	
130	M130 x 2.0	N / A	115.0	3.15	4.0	0	1.6	110.2	123.3	

* - 'Xe' and '2K versions only

C*-FF in these sizes only.

Gland Size	Entry Thread	Entry thread 'B' Version	Cable Outer sheath Ø (mm)	
			Min.	Max.
20s	M20 x 1.5	M25 x 1.5	4.4 x 7.8	6.8 x 11.7
20	M20 x 1.5	M25 x 1.5	4.4 x 10.9	87 x 16.0

Based on the following documentation: IECEx CML 18.0180X. Issue 0.

2. INSTALLATION INSTRUCTIONS

It is the manufacturer's responsibility to supply installation instructions with each unit offered for sale as required by IEC/SANS 60079-0 Clause 30.

3. SPECIAL CONDITIONS FOR SAFE USE (denoted by "X" after certificate number)

The following conditions relate to safe installation and/or use of the equipment.

- i. When the cable glands are supplied with an entry thread that is one size up from the nominal gland size, designated with the letter 'B' after the gland size, e.g., 32B****, they shall not be used with any adaptor device.
- ii. The glands when used for terminating braided cables are only suitable for fixed installations. Cables must be effectively clamped to prevent pulling or twisting.
- iii. When assembled for fitting to flexible conduit, the conduit shall be effectively clamped to prevent pulling or twisting.

4. **SCHEDULE OF LIMITATIONS** (denoted by "U" after certificate number)
The following conditions relate to safe installation and / or use of the equipment.

5. **CONDITIONS OF CERTIFICATION**

All production units must be covered by a QAN (Quality Assurance Notification), Product Mark Scheme or batch evaluation.

6. **MARKING**

The following (or similar) information have to be clearly and permanently marked on all units:

Supplier : CMP Products Limited
 Manufacturer : CMP Products Limited
 Equipment : Cable Gland
 Model/Type : Types C**
 Serial No. : ---
 Ex Rating : Ex eb IIC Gb
 Ex nR IIC Gc (not applicable to CXe and CWe)
 Ex ta IIIC Da
 Ta =-60C to +130C(standard seal) / -20C to +200C (high temperature seal)
 IA Certificate No : S-XPL/21.0009 X

This certification indicates compliance with R10.1 of the Mines Health and Safety Act and/or EMR 9(2) of the Occupational Health and Safety Act, provided that the apparatus is used as relevant in accordance with:

- i) SANS 10086 and IEC/SANS 61241-14 requirements as applicable;
- ii) Any conditions mentioned in the above report;
- iii) Any relevant requirements and codes of practice enforced in terms of the Mine Health and Safety Act or Occupational Health and Safety Act; and
- iv) Any restrictions and conditions enforced by the Chief Inspector of Mines or the Principal Inspector or the Chief Inspector: Occupational Health and Safety.
- v) A revision certificate replaces all previous version of the certificate.
- vi) * - Only covers equipment Imported between the "Issued" and "Expire" dates.
- vii) If and when your QAN (Quality Assurance Notification) Certificate for your equipment manufacturer expires during the valid period of the IA Certification (issued for your equipment) and a new certificate is not submitted the existing IA Certification will then be cancelled. It is thus the client's responsibility to always submit the updated and valid QAN certificate(s) to Explolabs (Pty) Ltd

Responsible Testing Officer:

M Lategan
Testing Officer

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